

Work Order ID 61593

Monday, August 30, 2010 1:04:44 PM



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Item ID: D206-559-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearpaw

Start Date: 8/30/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 8/30/2010 Req'd Qty: 1.00



Customer:

Reference: DISASSEMBLE

Run Start

Approvals: Process Plan: MF Date: 10-8-30

Tooling:

Date:

Stop



QC: _____ Date: _____

SPC (Y/N): _____

Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-559	J -PRELIM								

200

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK D206-559-013

X 1 B 5250

DISASSEMBLE AND PUT BACK IN STOCK.

MEL WILL MAKE AN ADJUSTMENT

210

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/30 MF
10-8-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 61593

Parent Item: D206-559-013

Parent Item Name: Bearpaw



Start Date: 8/30/2010

Required Date: 8/30/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:J 04.02.17 Blank size changed KJ/JLM
 IPP Rev:K 07-01-02 Was K10008 JLM
 IPP Rev:L 08-01-09 Added Step 2 JLM Verified By:EC
 IPP Rev:M 08-04-29 update seq. 8 and 12 DD verified by:EC
 IPP Rev:N 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-15A 		Purchased	No			160	Each	375.0000	12	-12			
Bolt													
				<u>Location</u>				<u>Loc Qty</u>					
				ST338				112					
				ST358				263					
				114784				21					
				115108				142					
				115371				100					
AN4-17A 		Purchased	No			160	Each	536.0000	12	-12			
Bolt													
				<u>Location</u>				<u>Loc Qty</u>					
				ST359				536					
				112314				536					
AN960JD416 	NAS1149D0463J	Purchased	No			160	Each	0.0000	24	-24			
Washer													
D206-559-013 		Manufactured	No				Each	11.0000		1			
Bearpaw													
				<u>Location</u>				<u>Loc Qty</u>					
				FG012				11					
				52525				7					
				58477				4					

3

8/11/29 95

8/11/29 58

8/11/23 14

52525 8/11/30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item Name: Bearpaw

Start Date: 8/30/2010

Required Date: 8/30/2010

Start Qty: 1.00

Required Qty: 1.00

D2182B Manufactured No

160 f

215.1285 2.5 -2.5



Rubber Cushion



45405 L

Location

Loc Qty

Loc Code

ST402A

26.07

30872

13.67

39986

12.4

ST410

189.05854

52649

189.05854

(D2182B050) cut qty (6) at 5.00" as per dwg ***per kit***

D2274 Manufactured No

160 Each

168.0000 12 -12



Radius Block



51427 L

Location

Loc Qty

Loc Code

ST010

168

59108

168

D2432 Manufactured No

160 Each

0.0000 2 -2



206 (24") Bearpaw



52526 L

D2438 Manufactured No

160 Each

228.0000 6 -6



Clamp



52450 L 10/18/30 (1)

Location

Loc Qty

Loc Code

ST456

228

59123

28

60852

200

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item Name: Bearpaw

Start Date: 8/30/2010

Required Date: 8/30/2010

Start Qty: 1.00

Required Qty: 1.00

D2529 Manufactured No 160 Each 166.0000 12 -12
 Washer

57406

Location Loc Qty Loc Code

ST017 166
 58568 166

D2732 Manufactured No 160 f 253.6157 2.5 -2.5
 Rubber Extrusion

43118

Location Loc Qty Loc Code

ST412 253.615737
 56516 253.615737

(D2732-050) cut qty (6) at 5.00" as per dwg ***per kit***

MS21042L4 Purchased No 160 Each 2,527.000 12 -12
 Nut

112314

Location Loc Qty Loc Code

ST300 2527
 113422 68
 114523 28
 114718 16
 114784 495
 115108 1920

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